



N.I.O.R.D.C.  
CORPORATE PLANNING  
SPECIAL BOILING POINT SOLVENT  
60/145°C

SOLVENT 404

<u>ANALYSIS</u>	<u>UNIT</u>	<u>LIMIT</u>	<u>TEST METHOD</u>
Density @ 15°C	kg/m <sup>3</sup>	report	ASTM D1298
Distillation :			" D 86
I.B.P	°C	60 min	" "
50%Recovered @	°C	82 min	" "
90%Recovered @	°C	108max	" "
Dry point	°C	101min	" "
Recovery	vol%	119 max	" "
Loss	vol%	143max	" "
98 min		98 min	" "
1 max		1 max	" "
Colour Saybolt	--	25 min	" D 156
Odour	--	Merchantable	--
Corrosion - 3hrs @ 50°C	--	1a	" D 130
Sulphur Total	wt%	0.05max	" D 1266
Doctor Test	--	Negative	" D 4952
Aromatic Content	vol%	report	" D 1319

The latest issues of the relevant test methods shall be used .

